

# Innovating for Better Pharmaceuticals

At **Sofgen Pharmaceuticals**, our R&D capabilities are at the heart of groundbreaking advancements in pharmaceutical science.



With cutting-edge laboratories, advanced formulation technologies, and a globally integrated R&D hub, we deliver tailored oral dosage solutions designed to accelerate your product's journey from concept to market.

**Explore TOP 3 reasons on how our expertise and infrastructure empower your success.**



## 1. Laboratory for Pharmaceutical Excellence

- **Comprehensive Services & State-of-the-Art Infrastructure**  
Infrastructure in a dedicated R&D Analytical Lab equipped with more than 25 HPLC/UHPC system with different detectors (UV, DAD, FL, RI).
- Precision at Every Stage **From analytical support to formulation development and manufacturing**, we ensure compliance and high-quality outcomes.
- Innovative Tools for Every Challenge  
Our laboratory with over **200+ scientists**, is your partner in navigating the complexities of pharmaceutical science.

## 2. Advanced Formulation Capabilities

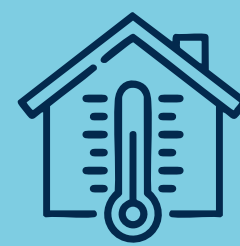
- **End-to-End Product Development Supporting all stages:** From analytical development to analytical support of product development.
- **Specialized Preformulation Studies**  
Including API-excipient compatibility, forced degradation studies, and impurity prediction.
- **Technology-Driven Precision**  
Utilizing AI-driven processes, PAT, and adhering to Quality by Design (QbD) principles for innovative solutions.
- **Diverse Manufacturing Capabilities**  
Including a dedicated pilot plant and flexibility across different molecule classifications, being able to produce dietary supplements all the way to high potent compounds.



## 3. Additional Specialized R&D Hub in Colombia



**Experts in Highly Potent Products**  
Includes a dedicated plant for hormonal softgel capsules.



**Climate-Controlled Stability Studies**  
Equipped with stability rooms and stability chamber for all ICH climate zones, including intermediate condition and photostability.



**Strategic Location for Innovation**  
Bridging advanced R&D and efficient production