



SOFGEN PHARMACEUTICALS

We are an integrated CDMO that offers end-to-end solutions, from development throughout delivery, in innovative Softgel technologies for pharma and healthcare companies interested in launching novel products within North America and other Highly regulated markets.

OUR PURPOSE

To provide an **unparalleled experience** with reliable development manufacturing services and niche proprietary products, innovation in technologies, contributing to health and well-being of consumers and patients in key markets.





WHY SOFGEN Pharmaceuticals?



Specialized in the Development and manufacturing of Softgel and advanced technologies for **Generics**, **Rx**, **Otc**, **and Specialized Nutraceuticals**.



Innovation led, focused on advanced softgel technologies.



Experience in Tech-Transfers, emphasized in quality assurance and time-to-market.



Client-centered experience model based on flexibility, connectivity, trust and empathy.



Experts in the development of NCEs in Softgel technologies for specialized and complex molecules, as well as regulatory knowledge and support for New Drug Applications



Strong and **proven capabilities** to develop landmark products under strict **cGMP environment**.



Extensive knowledge, robust system, and state-of-the-art facilities for handling **High Potent Compounds**, **including hormonal products and other complex oral modalities**.



Multi-Site Manufacturing and development capabilities achieving supply chain efficiency.



Center for

PHARMACEUTICAL EXCELLENCE



- Research for advanced delivery technologies, end-toend solutions for orphan
- Fast-track developments
- Pre-clinical and clinical developments for New Molecular Entities
- Lab analytical services



- Packaging & Product inspection services: Comprehensive services based on cost, flexibility and customer experience
- Warehouse: Cold storage capability, environmental monitoring, DEA secure storage location and secured storage capability for controlled substances

















Integrated Services in **Development**, **Scale up**, **Commercial Manufacturing** and **Packaging**



CAPABILITY

- 4 Softgel Encapsulation Lines
- Preclinical, clinical trial, launch and commercial manufacturing of softgels
- Softgel Encapsulation machines that can produce 3,000 to 500,000 capsules per hour, offering volume flexibility to our customers.
- Analytical and formulation development laboratories



COMPLIANCE

 Quality Control Systems to support cGMP manufacturing (Rx and Nutra)



- Impecable history with recent FDA inspection
- Registered with the DEA for scheduled compounds
- An experienced, professional, cGMP trained development, manufacturing, Quality and logistics staff





CONVENIENCE

- Strategically located: U.S.-based with an excellent South Florida location
- With International airports within 85 miles of the facility.







Bottle Packaging Line

CAPABILITY

2.5M Bottles x 60 / Monthly







- Analytical method development,validation, and testing
- Validation of Swab Methods for Cleaning Verification
- Batch/lot release testing for APIs, raw materials and formulated drug products
- Stability testing
- Second testing
- Micro testing of raw materials and finished products and critical utilities.





Analytical Capabilities





ANALYTICAL INSTRUMENTATION

- HPLC (High Performance Liquid Chromatography)
- LCMS
- Gas Chromatography
- Dissolution (Apparatus I, II, III, IV)
- UV-Vis Spectroscopy
- **FTIR** (Fourier-Transform Infrared Spectroscopy)
- TLC (Thin-Layer Chromatography)
- Karl Fischer
- Viscometer
- Texture Analyzer



Equipment & CAPABILITIES

Encapsulation Equipment & Manufacturing Output Capacity





ENCAPSULATION EQUIPMENT

- Sky 6" Encapsulation Line (R&D Suite)
- Sky 6" Encapsulation Line (Drug Manufacturing Suite)
- **Sky 10" Encapsulation Line** (Suite 250)
- Pharmagel 12" Encapsulation Line (Suite 225)









MANUFACTURING OUTPUT CAPACITY

- 3,000 to 500,000 capsules per hour
- Capacity of ~500mm-1.5 bcapsules per annum













Formulation & R&D CAPABILITIES*

Our **R&D team** is always in the search of new formulations and innovative solutions that satisfy patient's needs.



- Development of novel patentable formulations
- Solubility Screening
- Fill formulation development (Solution, suspension, self emulsifying drug delivery systems, lipid-based drug delivery systems and controlled release)
- Gel formulation development
- Gel/ Fill compatibility studies
- Small-scale encapsulation for early development and final formulation selection following Quality by Design (QBD)
- cGMP clinical supplies manufacturing and Packaging

*Provided From Colombia.









Innovative Softgel Technologies AVAILABLE ON SITE







TECHNOLOGIES Consumers prefer and deserve









Let's meet



May 7th-9th

Vitafoods Europe



For more information about Sofgen Pharmaceuticals visit

www.sofgenpharma.com